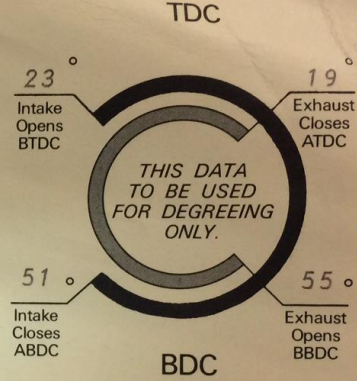
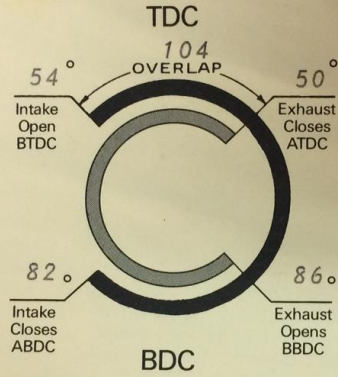


ENGINE 2300 FORD  
 GRIND RE3-6  
 ROCKER RATIO 1.65

WORK ORDER NO. RE3-6  
 LOBE SEPARATION 106  
 DEGREE INTAKE LOBE TO 104  
 CHECKING CLEARANCE .050" (AT TAPPET)



	VALVE LASH COLD	VALVE LIFT	DURATION
INTAKE	.010	.550	316
EXHAUST	.012	.550	316

	CAMLIFT	DURATION AT .050" CAMLIFT
INTAKE	.335	254
EXHAUST	.335	254

RECOMMENDED SPRING PRESSURE  
230/260 OPEN  
110/120 CLOSED

RECOMMENDED SPRING PART NO.  
68025-8 OUTER  
 INNER