



Torque Specs for Stud Kits

PART #	APPLICATION	TORQUE SPEC w/ MOLY LUBE
<u>HONDA</u>		
HSK/D16ZC	D16A1/ZC HEAD STUD	75 FT LBS
MSK/F20C	F20C/F22C, S2000 MAIN STUD	75 FT LBS
MSK/K20	K20A/K24A2 MAIN STUD	75 FT LBS
208-4303-500	B18C HEAD STUD ½" OVERSIZE	85 FT LBS
208/4601-CA	B SERIES HEAD STUDS-SUPER ALLOY	85 FT LBS
<u>DODGE</u>		
HSK/SRT	2.4 SRT/PT CRUISER HEAD STUD	75 FT LBS
<u>FORD</u>		
HSK-2300	2.3L HEAD STUD (ARP2000)	95 FT LBS
FD-140	2.3L MAIN STRAP KIT	90 FT LBS
<u>MINI</u>		
HSK/CA18	CA18 HEAD STUD	75 FT LBS
MSK/CA18	CA18 MAIN STUDS	55 FT LBS
HSK/4G93	4G93 HEAD STUD	65 FT LBS
207-4203-CA	4G63 HEAD STUDS-SUPER ALLOY	85 FT LBS
<u>NISSAN</u>		
HSK/QR25	QR25 HEAD STUD	85 FT LBS
HSK/KA24	KA24 HEAD STUD	60 FT LBS
MSK/RB256	RB25/RB26 MAIN STUD	55 FT LBS
MSK/VG30	VG30 MAIN STUD	75 FT LBS
<u>TOYOTA/SCION</u>		
HSK/2AZFE	2AZFE HEAD STUD	75 FT LBS
203-4205-CA	2JZ HEAD STUDS	85 FT LBS

IMPORTANT: DO NOT EXCEED LISTED SPECS ON ALUMINUM BLOCKS AS THREAD DAMAGE MAY OCCUR. SUPER ALLOY STUDS HAVE HIGHER TENSIL STRENGTH AND HAVE LESS CHANCE OF ELONGATION. Race Engineering uses only ARP components to make these kits. All torque numbers are for installation with ARP moly lube only. Do not use these specs with 30WT motor oil as engine damage may occur. If installing an ARP numbered kit, refer to their printed instructions. Call us first if you have any questions