INSTALLATION AND BREAK-IN INSTRUCTIONS

- Coat camshaft with special lube before installation in engine.
- When installing a new camshaft always install a new set of tappets.
- Check valve springs for coil bind. Check retainer to valve guide clearance.
- Set valves at .005" clearance and check the valve to piston clearance. The exhaust valve should have a .120" minimum clearance at it’s nearest proximity to piston (approximately 10°—15° BTC). The intake valve should have .060" minimum clearance at it’s nearest proximity to piston (approximately 10°—15° ATC).
- Do not idle below 2000 RPM for the first 15 minutes. This will insure proper lubrication of the cam and lifters.