ENGINE 2300 FORD
GRIND RE3-6
ROCKER RATIO 1.65

WORK ORDER NO. RE3-6
LOBE SEPARATION 106
DEGREE INTAKE LOBE TO
CHECKING CLEARANCE 650° (AT TAPPET)

TDC

54°
Intake
Open
BTDC

104
OVERLAP

50°
Exhaust
Closes
ATDC

51°
Intake
Closes
ABDC

82°
Exhaust
Opens
BBDC

86°
Intake
Closes
ABDC

BDC

23°
Intake
Open
BTDC

19°
Exhaust
Closes
ATDC

55°
Exhaust
Opens
BBDC

TDC

THIS DATA
TO BE USED
FOR DEGREEING
ONLY.

VALVE LASH
COLD
INTAKE .010
EXHAUST .012

VALVE LIFT
INTAKE .550
EXHAUST .550

DURATION
INTAKE 316
EXHAUST 316

CAMLIFT
INTAKE .335
EXHAUST .335

DURATION
AT 650° CAMLIFT
INTAKE 254
EXHAUST 254

RECOMMENDED SPRING PRESSURE
230/260 OPEN
110/120 CLOSED

RECOMMENDED SPRING PART NO.
68025-8 OUTER

INNER