INSTALLATION AND BREAK-IN INSTRUCTIONS

1.) Coat camshaft with special lube before installation in engine.

2.) When installing a new camshaft always install a new set of tappets.

3.) Check valve springs for coil bind. Check retainer to valve guide clearance.

4.) Set valves at 0.000" clearance and check the valve to piston clearance. The exhaust valve should have a .120" minimum clearance at it's nearest proximity to piston (approximately 10° - 15° BTC). The intake valve should have .060" minimum clearance at it's nearest proximity to piston (approximately 10° - 15° ATC).

5.) Do not idle below 2000 RPM for the first 15 minutes. This will insure proper lubrication of the cam and lifters.